












Date: Tuesday, 09/09/2008 1:06:18 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HOOK
Job Number	: 41918		
Estimate Number	: 12076		
P.O. Number	:	Part Number	: PB6743001315
This Issue	: 09/09/2008 S.O. No. :	Drawing Number	: B6743001 PAGE43
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	: 41574	Material	:
Written By	:	Due Date	: 15/09/2008 Qty: 25 Um: Each
Checked & Approved By	: <u>JLD 08.9.09</u>		
Comment	: Est. A 05.07.13 New issue KJ/JLM		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B1000X02500	6061-T6 Bar 1.00 x 2.50	
			
Comment: Qty.: 0.2450 f(s)/Unit Total: 6.1241 f(s) 6061-T6 Bar 1.0" x 2.5" Material: 6061-T6 Bar (QQ-A-200/8)(M6061T6B1.000x02.500) M103039 X14 Identify for B67-43001-315 Batch: M103018 X11 J.L 08/09/11			
2.0	BAND SAW	BAND SAW	
			
Comment: BAND SAW Cut blanks: 2.500" x 1.00" x 2.800" long J.L 08/09/11			
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
			
Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA540 and Dwg B67-43001 Identify as B67-43001-315 Dwg Rev <u>161</u> Folio Rev <u>161</u> Deburr RQ 08/09/12			
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE RQ 08/09/12			
5.0	QC8	SECOND CHECK	
			
Comment: SECOND CHECK SA 08/09/12			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: HOOK

Job Number: 41918

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST #32

PC 8/9/10

(20)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-09-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

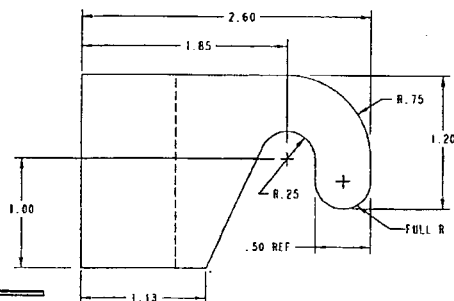
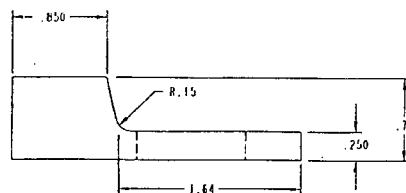
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
20-01-20



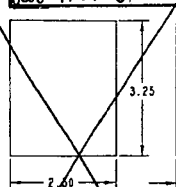
R.13
(2 Places)

③ -315 HOOK
SCALE 2.000
MAT: 6061-T6 AL.
OO-A-20078

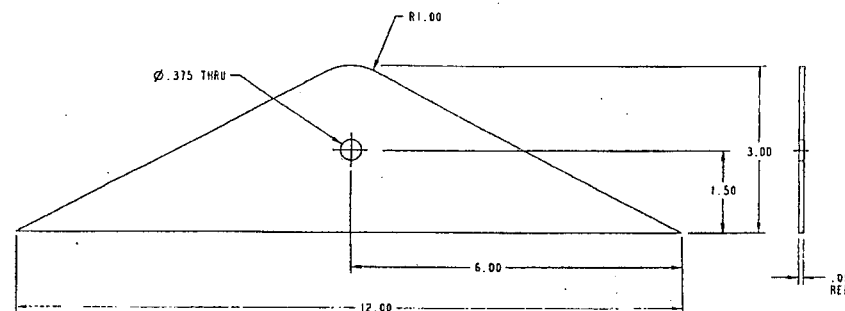
24

SUPERCEDED BY

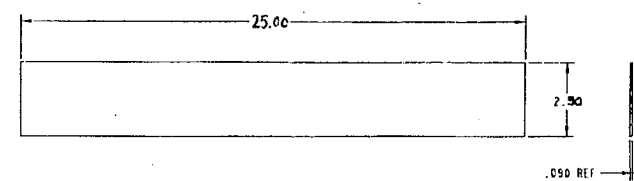
NEW PART OF -315



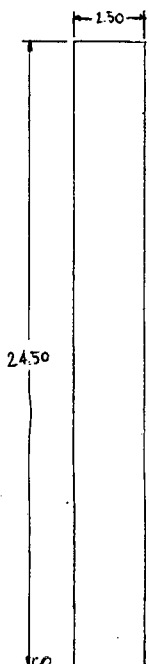
② -317 PLATE
SCALE 0.750
MAT: .090 THK 6061-T6 AL.
OO-A-20078



② -319 GUSSET
SCALE 1.000
MAT: .090 THK 6061-T6 AL.
OO-A-20078



① -321 PLATE
SCALE 0.500
MAT: .090 THK 6061-T6 AL.
OO-A-20078



-313 BENDING
DETAIL

3.25
(2 PLS)

④

-313 FLAT PATTERN
SCALE 0.500
MAT: .090 THK 6061-T6 AL.
OO-A-20078

PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75052
D105UV8 867-43001
Scale: 43 of 45

ORIGINAL

NO. 4112
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
TURN TO
SHOP COPY

